

MANDAN REFINERY

Fact Sheet

Refinery Information

The Tesoro Mandan refinery began operations in 1954 and today has a capacity of 74,000 barrels per day (bpd). It processes primarily sweet (low sulfur) domestic crude oil from North Dakota. The facility manufactures gasoline, diesel fuel, jet fuel, heavy fuel oils and liquefied petroleum gas. Refined products are trucked and railed from Mandan, and also shipped east via pipeline to supply the Jamestown area, eastern North Dakota and Minnesota.

Fast Facts

- ◆ Mandan full-time employees: Approx. 250
- ◆ Crude oil capacity: 74,000 bpd

Environment

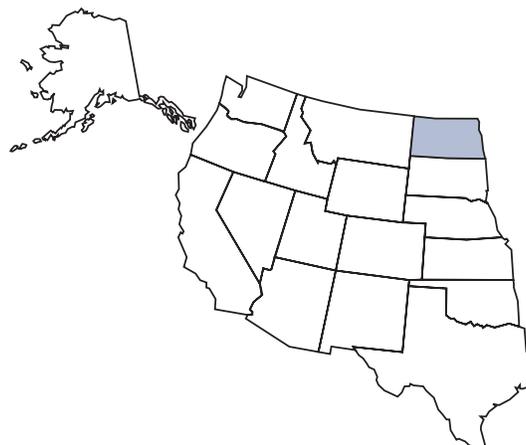
- ◆ Dedicated 640 acres as natural wildlife habitat.
- ◆ Planted more than 11,000 trees with the Bismarck and Mandan Parks and Recreation Departments in past 25 years for Arbor Day.

Health and Safety

- ◆ Achieved one of the best OSHA Recordable Rate safety performances as a site in 2014.
- ◆ In 2015, the refinery logged 3.8 million hours without a Days Away From Work (DAFW) injury.

Community Support

- ◆ Donated \$800,000 in charitable giving to non-profit organizations in the Northern Great Plains in 2016.
- ◆ Awarded a three-year, \$750,000 grant to Bismarck State College to develop a virtual process technology training program.
- ◆ Completed a two-year, \$250,000 grant to the North Dakota Safety Council to develop a state-of-the-art training center.
- ◆ Supports Child's Hope Learning Center, which provides daycare for special needs children in the Bismarck and Mandan, N.D. areas.



Contact:

Ronald Day
Director, Government and Public Affairs
(701) 250-1954
Ronald.W.Day@tsocorp.com
4207 Boulder Ridge Drive Suite 200
Bismarck, ND 58503

Company Profile

Tesoro Corporation, soon to become Andeavor, is an independent refiner and marketer of petroleum products. Tesoro, through its subsidiaries, operates 10 refineries in the western United States with a combined capacity of approximately 1.2 million barrels per day and ownership in a logistics business, which includes interest in Tesoro Logistics LP (NYSE: TLLP) and Western Refining Logistics (NYSE: WNRL) and ownership of their general partners. Tesoro's retail-marketing system includes approximately 3,000 retail stations marketed under multiple well-known fuel brands, including ARCO®, SuperAmerica®, Shell®, Exxon®, Mobil®, Conoco®, Tesoro®, USA Gasoline™ and Giant®.